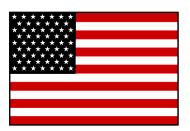




## ADVISORY CIRCULAR 43–16A

## AVIATION MAINTENANCE ALERTS



ALERT NUMBER 303



OCTOBER 2003

### **CONTENTS**

### **AIRPLANES**

BEECH	1
CESSNA	2
PIPER	3
POWERPLANTS AND PROPELLERS	
TELEDYNE CONTINENTAL MOTOR	4
AIR NOTES	
ELECTRONIC VERSION OF MALFUNCTION OR DEFECT REPORT	4
SERVICE DIFFICULTY REPORTING PROGRAM	
IF YOU WANT TO CONTACT US	6
AVIATION SERVICE DIFFICULTY REPORTS	6

### U.S. DEPARTMENT OF TRANSPORTATION FEDERAL AVIATION ADMINISTRATION WASHINGTON, DC 20590

### **AVIATION MAINTENANCE ALERTS**

The Aviation Maintenance Alerts provide a common communication channel through which the aviation community can economically interchange service experience and thereby cooperate in the improvement of aeronautical product durability, reliability, and safety. This publication is prepared from information submitted by those who operate and maintain civil aeronautical products. The contents include items that have been reported as significant, but which have not been evaluated fully by the time the material went to press. As additional facts such as cause and corrective action are identified, the data will be published in subsequent issues of the Alerts. This procedure gives Alerts' readers prompt notice of conditions reported via Malfunction or Defect Reports. Your comments and suggestions for improvement are always welcome. Send to: FAA; ATTN: Aviation Data Systems Branch (AFS-620); P.O. Box 25082; Oklahoma City, OK 73125-5029.

#### **AIRPLANES**

#### **BEECH**

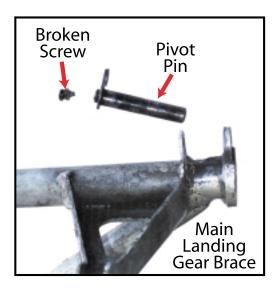
Beech; Model 95-B55 (T42A); Baron; Main Landing Gear Retract Brace Failure; ATA 3230

The right main landing gear collapsed during the rollout and damaged the right flap, wingtip, brake assembly, and propeller.

The technician discovered the screw (AN515-8-8), which secures the landing gear retract brace pin in place, broke and allowed the pin to back out. The retract brace became loose and allowed the downlock to unlatch. (Refer to the illustration.)

A search of the FAA Service Difficulty Reporting Program data base revealed five additional reports with like failures.

Part total time-6,350 hours.



#### Beech; Model 99A; Cracked Elevator Torque Tube; ATA 2730

During a scheduled tail section inspection, the technician discovered that the elevator torque tube (P/N 115-610010-325) casting had cracked.

The submitter speculated this condition occurred as a result of normal operation. He did not find any other discrepancies.

A search of the FAA Service Difficulty Reporting Program data base revealed 21 additional reports with like failures on the Beech 99A and Beech 100 group, elevator torque tube. The majority of the reports cited cracks at the taper pinhole at the inboard casting.

Part total time-33,648 hours.

#### **CESSNA**

#### Cessna; Model 208B; Super Cargomaster; Brake Master Cylinder Failure; ATA 3243

During taxi, the right brake dragged causing the brake caliper to overheat, which resulted in a fire and tire damage.

An investigation revealed the brake fluid did not return to the brake reservoir when the brake was released.

The submitter recommends overhauling the master cylinder (P/N 2682001-1) at 1,000-hour intervals.

Part total time-8,641 hours.

#### Cessna; Model T-310Q; Nose Landing Gear Idler Bellcrank Failure; ATA 3230

The idler bellcrank (P/N 08421022) for the nose landing gear retraction linkage broke when the landing gear was selected to the up position. The pilot was unable to extend the nose gear. Upon landing, the nose gear retracted into the wheel well.

The technician discovered the idler bellcrank broke and caused the nose gear to be disconnected from the gearbox.

The submitter suspects improper rigging of the landing gear caused excessive stress on the bellcrank. He also stated that mechanics need to remember that due to the design of the landing gear system on the twin engine Cessnas, any adjustments made to any of the many components of the landing gear effects the entire system and requires a complete recheck of the landing gear rigging.

A search of the FAA Service Difficulty Reporting Program data base revealed 13 additional reports on the idler bellcrank (P/N 08421022), which is also used on the Cessna 320s.

Part total time-2,075 hours.

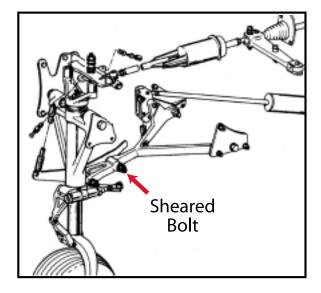
#### **PIPER**

## Piper; Model PA-44-180; Seminole; Nose Landing Gear Center Drag Link Bolt Failure; ATA 3230

During touchdown the nose landing gear collapsed resulting in damage to the nose of the aircraft, both engines, and both propellers.

After examining the nose gear, the technician discovered the center drag link bolt (NAS464P4-27) was sheared in the center and the downlock hook was broken in half. (Refer to the illustration.)

Part total time-5,942 hours.



#### Piper; Model PA-44-180; Seminole; Cracked Carburetor Airbox; ATA 7160

During a scheduled inspection, the technician discovered cracks in the right engine carburetor airbox (P/N 86245-0360). The cracks were located adjacent to three of the four carburetor mounting holes.

The submitter stated that this was the second airbox failure in his fleet. He also stated the cracks were located in the same area.

Part total time-125 hours.

#### **POWERPLANTS AND PROPELLERS**

#### TELEDYNE CONTINENTAL MOTOR

Teledyne Continental Motor; Model IO-550-G; Throttle Control Lever Failure; ATA 7322

A Malfunction or Defect Report stated that the throttle control lever (P/N 646224A) wore out at a bolt hole and caused the throttle cable to come free. (Refer to the illustration.)

According to the submitter, the pressed in bushing at the end of the throttle arm failed.

Part total time-322 hours.



#### **AIRNOTES**

#### ELECTRONIC VERSION OF MALFUNCTION OR DEFECT REPORT

One of the recent improvements to the Flight Standards Service Aviation Information Internet web site is the inclusion of FAA Form 8010-4, Malfunction or Defect Report. This web site is still under construction and further changes will be made; however, the site is now active, usable, and contains a great deal of information.

Various electronic versions of this form have been used in the past; however, this new electronic version is more user friendly and replaces all other versions. You can complete the form online and submit the information electronically. The form is used for all aircraft except certificated air carriers who are provided a different electronic form. The Internet address is:

http://av-info.faa.gov/isdr/

When the page opens, select "M or D Submission Form" and, when complete, use the "Add Service Difficulty Report" button at the top left to send the form. Many of you have inquired about this service. It is now available, and we encourage everyone to use this format when submitting aviation, service-related information.

#### SERVICE DIFFICULTY REPORTING PROGRAM

The objective of the Service Difficulty Reporting (SDR) Program is to achieve prompt and appropriate correction of conditions adversely affecting continued airworthiness of aeronautical products fleet wide. The SDR program is an exchange of information and a method of communication between the FAA and the aviation community concerning inservice problems.

A report should be filed whenever a system, component, or part of an aircraft, powerplant, propeller, or appliance fails to function in a normal or usual manner. In addition, if a system, component, or part of an aircraft, powerplant, propeller, or appliance has a flaw or imperfection which impairs, or which may impair its future function, it is considered defective and should be reported under the program.

These reports are known by a variety of names: Service Difficulty Reports (SDR), Malfunction or Defect Reports (M or D) and Maintenance Difficulty Reports (MDR).

The collection, collation, analysis of data, and the rapid dissemination of mechanical discrepancies, alerts, and trend information to the appropriate segments of the FAA and the aviation community provides an effective and economical method of ensuring future aviation safety.

The FAA analyzes SDR data for safety implications and reviews the data to identify possible trends that may not be apparent regionally or to individual operators. As a result of this review, the FAA may disseminate safety information to a particular section of the aviation community. The FAA also may adopt new regulations or issue airworthiness directives (AD's) to address a specific problem.

The primary source of SDR's are certificate holders operating under Parts 121, 125, 135, 145 of the Federal Aviation Regulations, and the general aviation community which voluntarily submit records. FAA Aviation Safety Inspectors may also report service difficulty information when they conduct routine aircraft and maintenance surveillance as well as accident and incident investigations.

The SDR data base contains records dating back to 1974. Reports may be submitted on the Internet through an active data entry form or on hard copy. The electronic data entry form is in the Flight Standards Aviation web site. The URL is: <a href="http://av-info.faa.gov">http://av-info.faa.gov</a>>.

A public search/query tool is also available on this same web site. This tool has provisions for printing reports or downloading data.

At the current time we are receiving approximately 45,000 records per year.

#### Point of contact is:

John Jackson Service Difficulty Reporting System Program Manager Aviation Data Systems Branch, AFS-620 P.O. Box 25082 Oklahoma City, OK 73125

Telephone: (405) 954-6486

E-Mail address: 9-AMC-SDR-ProgMgr@faa.gov

#### IF YOU WANT TO CONTACT US

We welcome your comments, suggestions, and questions. You may use any of the following means of communication to submit reports concerning aviation-related occurrences.

**Editor:** Isaac Williams (405) 954-6488 **FAX:** (405) 954-4570 or (405) 954-4655

Mailing address: FAA, ATTN: AFS-620 ALERTS, P.O. Box 25082,

Oklahoma City, OK 73125-5029

You can access current and back issues of this publication from the internet at: <a href="http://av-info.faa.gov">http://av-info.faa.gov</a>. Select the General Aviation Airworthiness Alerts heading.

#### **AVIATION SERVICE DIFFICULTY REPORTS**

The following are abbreviated reports submitted between August 22, 2003, and September 22, 2003, which have been entered into the FAA Service Difficulty Reporting (SDR) System data base. This is not an all inclusive listing of Service Difficulty Reports. For more information, contact the FAA, Regulatory Support Division, Aviation Data Systems Branch, AFS-620, located in Oklahoma City, Oklahoma. The mailing address is:

FAA

Aviation Data Systems Branch, AFS-620 PO Box 25082 Oklahoma City, OK 73125

These reports contain raw data that has not been edited. If you require further detail please contact AFS-620 at the address above.

# FEDERAL AVIATION ADMINISTRATION Service Difficulty Report Data

Sorted by Aircraft Make and Model then Engine Make and Model. This Report Derives from Unverified Information Submitted By the Aviation Community without FAA review for Accuracy.

ACFTMAKE ACFTMODEL REMARKS	ENG MAKE ENG MODEL	COMPMAKE COMPMODEL	PART NAME PART NUMBER	PART CONDITION PART LOCATION	DIFF-DATE OPER CTRL NO.	TTIME TSO
LYC			DIPSTICK	CHAFED	08/18/2003	2600
		O360A1G	LW14789	OIL SYSTEM	426	
FITS INTO SCRE (AS MEASURED WHEN MEASUR WOULD WEAR OF METAL WER AEROSP	W-IN PART OF DIP AT END OF ROD ED ROD HAD CH AND ALLOW ROD	STICK CAP. THIS ALLO OPPOSITE SCREW-IN AFED DOWN .030 INCH TO FALL INTO ENGIN	OWED ROD TO MOVE IN CAP) ALLOWING ROD . MAIN CONCERN WOU E CASE. UPON CHECK PLACED ALONG WITH FITTING	DED CAP) THAT HOLDS ROD IN I VAN ARC OVER IINCH IN TRAVE TO RUB AND CHAFE WHERE IF ULD BE THAT ROD WOULD BRI ING OIL FILTER AND OIL SUCTI ENGINE OIL AND FILTER TO C BROKEN	ELOVER A RANGE OF 3 ROD ENTERS ENGINE EAK AT CHAFE POINT ION SCREEN, NO LARO	660 DEGREES CRANKCASE. OR ROLL PIN
SA315B	ET (T) FITTING DD	OVEN THE EITENIO	1100211	HORIZONTAL STAB		H DOOM NO
ABNORMAL VII	BRATIONS. CAUSE		ROVEN MODIFICATION	ATTACHES THE HORIZONTAL S NS. AT 448 HOURS TT THIS STAB! UM TO STEEL.		
AGUSTA		,	SKIN	CORRODED	12/10/2002	3485
A109A2				TAIL BOOM		
THROUTH THE	SHEET ALUMINU NTHE ANGLED FI	M. CORROSION UNDER	R THE AIRCRAFT, BEL	UNDER THE LT AND RIGHT SIDE OW THE BAGGAGE AREA THRO ER. THE CORROSION WAS FOUN	OUGH THE SHEET ALU	MINUM AND
AGUSTA		PWA	ATTACH FITTING	LOOSE	09/08/2003	796
A109E	OVERD OF A DAY A	PW206B	109063064103	FUEL CONTROL	150	
OPERATED. THE POWER LEVER I IN FLIGHT. THE	E RESULT OF THE N COCKPIT. THE A SE AIRCRAFT ARI	NUT BACKING OFF TH A 109E POWER CONTRO	IE FUEL CONTROL AC' L SYSTEM IS ONE OF A IVILIAN CATAGORY, A	AS ACCURED FIVE TIMES IN TH TUATING SHAFT CAUSED A LO REDUNDENT NATURE, SO NO L ND THIS DISCREPENCY IS OF A	SS OF MANUAL CONT OSS OF POWER WAS E	ROL VIA THE XPERIENCED
AIRBUS			B-NUT	CRACKED	07/19/2003	
A310			2244404523	CASE DRAIN LINE		
NR 1 ENGINE PRECAUTIOON	DRIVEN PUMP C	ASE DRAIN LINE .TH ND THE GREEN HYDR.	IE LINE ASSEMBLY V AULIC SYSTEM FLUSH		AULIC PUMP WAS R	EPLACED AS
AMTR		LYC	ACTUATOR	SEPARATED	03/09/2003	1044
A THREADED R		BARREL (PN 523-5627-0		NLG  MFG SB NR 109 DATED 1-1092 F  REPLACE TO ORIGINAL BEAR  STRETCHED		
LANCASTER10		. cm.mb	224	CONTROL COLUMN	00/10/2003	
(CAN) AIRCRAF DISCOVERED A IN TURN LOWE	STRETCHED PILO		XPERIENCED PARTIAL TO BRAKE PROPORTICO WHEELS.	BRAKE LOSS WHILE RETURNI ONING VALVE, WHICH	NG TO THE RAMP AFT	ER LANDING.
AVIAT		LYC	BRACE	SHEARED	06/15/2003	
A1A	TION FOUND THE	O360*	PN 81611	HORIZONAL STAB	CTADILIZED TO DE C	HE A BED OFF
AYRES S2RG10		GARRTT TPE331*	GEARBOX 310286529	IL BRACE TO THE HORIZONTAI FAILED PROPELLER	08/01/2003	5361
				AILURE AND PROPELLER FEAT CREEN, LOW OIL QUANTITY AI		
BBAVIA 11AC			TORQUE TUBE	SEPARATED RUDDER PEDAL	07/31/2003	
SEPARATED FRO HOLE, AND DU	OMTORQUETUBE RING ACCIDENT,	BRACKET APPEARED, IT APPEARS THAT E	TOHAVESMALLCRAC XCESSIVE FORCE ON	ER PEDAL TORQUE TUBE FOR AT CK AT REAR, APPROXIMATELY 1 THE RUDDER PEDALS CAUSE	INCHBELOW CABLE A	TTACHMENT
SEPARATE, BEC BBAVIA	CAUSE OF THIS FA	AILURE, PILOT WAS UN LYC	NABLE TO RECOVER FI SPAR	ROM GROUND LOOP. CRACKED	05/27/2003	2086
7ECA	DI VWOOD DI ATI	O235* E, BOTH CRACKS FLOV	5262,5263 WITHE GRAIN	WING		
BBAVIA	ILI WOOD PLAII	LYC	FABRIC	ROTTED	06/24/2003	
7GCAA		210	O320*	BOTH WINGS	55/24/2003	
WING FABRIC V FACTORY COVI WINGS IN THE	ERED WING. THE I	PAINT PPG SYSTEM DE	E EDGE OF THE STRA LTA, SHOWS CRACKS	IGHT EDGED FIBREGLASS SUF ALONG THE EDGES OF ALL SUF BROWN STAIN ALONG ITS L	RFACE TAPES ON THE	TOP OF BOTH
HANGARED.						

171111111111111111111111111111111111111				Octo	2003
BBAVIA LYC 8GCBC	BLANCA O360C2E	PEDAL 315371	CRACKED TOE BRAKE	07/15/2002	
(CAN) A/C ARRIVED FOR SUMMI SYSTEM LOOSE. ON FURTHER IN	ER OPERATION. THE A	AME TOOK A QUICK L	OOK THROUGH THE COCKPIT		
BBAVIA 8KCAB		BUSHING	LOOSE RUDDER	09/03/2003	838
RIGHT FORWARD RUDDER ATTA FOUND MORE THAN HALF WAY				LOORBOARD. PIVOT B	USHING WAS
BBAVIA	LYC	SPAR	CRACKED	06/10/2003	
8KCAB (AUS) LT WING REAR SPAR CONT	AEIO360* ΓAINED A NUMBER OF	5356 FLENGTH WISE CRACE	LT WING KS. FOUND DURING INSPECTION	ON IAW	
BEECH 100BEECH	GARRTT TPE3316252B	SWITCH 39423091	FAILED FUEL SHUTOFF	06/05/2003	
(CAN) FOLLOWING FLIGHT, THE BEECH				UTTON. 07/25/2003	
100BEECH	TPE3316252B	39423091	FUEL SYSTEM		
(CAN) THIS PART HAD PREVIOUS FAULT AFTER ONLY 13.2 HRS O WARRANTYY.					
BEECH	PWA	GEAR	STRIPPED	07/24/2003	
100BEECH (CAN) AFTER LANDING AND FLAF	PT6A28 PSRETRACTED CREW N	99524122 NOTICED THAT INBOAI	FLAP GEARBOX RD FLAPS HAD RETRACTED FU	LLY BUT THE OUTBOA	RDFLAPHAD
STUCK AT ABOUT THE APPROACH	HSETTING. FLAP GEAR				
STRIPPPED TEETH ON ONE OF THE BEECH	PWA	UPLOCK	UNSERVICEABLE	07/23/2003	
1900C	PT6A65B	H111541	LANDING GEAR		
(AUS) RT MAIN LANDING GEAR U BEECH	DPLOCK SWITCH UNSI	CONTROL	BROKEN	07/01/2003	
1900D DURING A GROUND OPERATION.	ALCHECK THE FLEV	11452403725	ELEVATOR TRIM	IGHT HOURS AND CON	ADI IED WITH
AD 2003-03-18 AND SAFETY COM	IMUNIQUE NR 216 ON		OKE. THE FAKT HAD /208.0 FL	IOHI HOURS AND CON	AFLIED WITH
BEECH 1900D	PWA PT6A67D	SHAFT 1013800006	BROKEN LE SLAT CONTROL	08/21/2003	
(CAN) DURING CLIMB, CREW SE	LECTED FLAPS '0' BU	T NOTED THAT PANEI	L NR 4 DID NOT APPEAR TO R		
CONTINUED TO DESTINATION AN TTHE .5000 & .7500 PANEL PAIRS A					
MAINT FOUND THAT FLEXIBLE	DRIVE CABLE FOR N	R 4 WAS BROKEN INS	SIDE OF EXTERNAL COVERING	G. A FACTORY INSTAI	LLED CLAMP
APPEARS TO HAVE BEEN OVERTI LOW PORTION COLLECTED MOIS					
BEECH	JICKE MIND EVERYION	COMBUSTION	DEFECTIVE	07/17/2003	III IS BEEI
95A55 HEATER CORE RETURNED TO US	BY CUSTOMER AFTE	51A45 R PURCHASING AN EX	HEATER (CHANGE/OVERHAUL HEATER	R. TEAR-DOWN/CLEAN	ING OF CORE
REVEALED COMBUSTION HEAD	WITH A 3/16 X 1/4 INC	H HOLE IN THE WALL	OF THE COMBUSTION HEAD.	THIS IS THE THIRD HE	AD WE HAVE
FOUND WIITH A HOLE IN IT. A F RECOMMEND PRESSURE CHECK					PERFORMED.
BEECH	CONT IO470*	DRAIN	FAILED	03/28/2003	
95A55 QUICK DRAIN FAILED, CAUSING T		BJ1000A13DO EOIL. AFTER SHUTDOV	VALVE BODY WN OF ENGINE, BROKEN OFF PA	ART WAS FOUND. AFTE	R REMOVING
OIL PAN, ENGINE OIL WAS CHEC BEECH	KED AT TIME OF OIL I CONT	LOSS AND HAD 4 QUAI HEATER	RTS REMAINING, BUT WAS STI CRACKED	ILL DRAINING. 08/15/2003	
95B55	IO470*	D83A28	CABIN	08/13/2003	
HEATER COMBUSTION TUBE CR. SOME TIME.BIG PROBLEM IS THA REQUIRED FOR OTHER HEATER M	AT THERE IS NO REQUI	RED PRESSURE DECAY	TEST FOR THESE HEATERS. P	RESSURE DECAY TEST	ING SUCH AS
TUBE. BEECH	CONT	PITCH STOP	STRIPPED	08/16/2003	
95B55	IO470L	57A24041	PROP CYLINDER		
(CAN) DURING INSPECTION OF T STOP THREADS WERE STRIPPED,	- ,				
THE PP ROPELLER SO THE SPINN PITCH STOP WAS ENLARGED AL	ER COULD BE REMOV LOWING THE SPINNE	ED. IT WAS ALSO NOT R T O WOBBLE SLIGH	ED THAT THE HOLE IN THEFRO TLY DURING OPERATION CA	ONT OF THE SPINNER F USING THE SPINNER A	OR THE LOW
BULKHEAD TO CRACK. THE PROBEECH	PWA	WIRE	ND BULKHEAD ASSEMBLY WI CHAFED	07/30/2003	
99	EE EDOM EODT CMITH	PT6A20	LT NACELLE	E DRODDED TO ZERO	AND THE OH
(CAN) SHORTLY AFTER TAKE OF PRESSURE LIGHT CAME ON. A INVESTIGATIONN IT WAS DISCO TRANSMITTER. THE WIRES WERE	PRECAUTIONARY SH OVERED THAT A WIR	IUTDOWN WAS CARR E BUNDLE WAS CHAI	IED OUT AND THE AIRCRAF FING ON THE NACELLE UPPE	T RETURNED TO FOR R DOOR NEAR THE O	RT SMITH.ON IL PRESSURE
INDICATION TO DROP OFF, AS IF	THE ENGINE HAD LO	ST PRESSURE SUDDEN	ILY.		ILT KLSSCKL
BEECH 99	PWA PT6A28	HOSE AE3660120G023	RUPTURED NLG	08/10/2003	
(CAN) TIME ON HOSE UNKNOWN MAIN GREEN LIGHTS CAME ON. ' NNOT COME ON. PILOT THEN HAI	I ALTHOUGH DATA PL THERE WAS ALSO A ST ND PUMPED THE GEAF	ATE ON IT INDICATES FRONG SMELL OF HYE R DOWN AND GOT 3 GR	5 13 YEARS OLD. LANDING GE. D FLUID. PILOT SELECTED DOV EEN LIGHTS. AIRCRAFT RETUI	VN AND THE NOSE GEA	AR LIGHT DID
REPLACED THE NOSE GEAR RET	RACT LINE. GEAR SWI PWA	INGS CHECKED SERVI FLAP TRACK	CEABLE. CORRODED	08/04/2003	13607
A200	PT6A41	1011200561	ZONE 600	75	
DURING A 14 DAY CORROSION II CORROSION ON THE INBOARD S PRESENT. THHE PART WAS REMO FOR THE MOST PART, OUTSIDE D	SIDE OF THE TRACK.T VED AND A NEW FLAF	THE FLAKING WAS SE	VERE ENOUGH TO CAUSE SE	VERAL LAYERS OF FL	AKES TO BE

BEECH CONT ROD END WORN 07/21/2003 236 TSIO520\* 1317651F PROP CONTROL B36TC AIRCRAFT WAS IN FOR ITS FIRST ANNUAL INSPECTION SINCE NEW. FOUND FORWARD PROP CONTROL ROD END WORN BEYOND SERVICEABLE LIMITS. PART MAY HAVE A MFG DEFECT. GEARBOX RROYCE **FAILED** 07/24/2003 HS7482A DART5342 602070009 RIGHT (CAN) ON CLIMBOUT THE STARBOARD GEARBOX FAILED. ENGINE WAS SHUTDOWN AND AIRCRAFT RETURNED TO YNA. AIRCRAFT WAS CHECKED BY AN ENGINEER AND WAS CONFIRMED GEARBOX FAILURE. THE DRIVESHAFT GD2016 S/N DR6306/65 WAS REMOVED, ENGINE CHECKED. AIRCRAAFT FERRIED BACK TO YXY BASE ON FERRY FLIGHT, FILE H5008-A61, WHERE GEARBOX P/N 602070009, S/N61095/66 WAS REMOVED. S/N DR61057/68 INSTALLED AND AIRCRAFT R ETURNED TO SERVICE. CASA GARRTT PLANETARY DAMAGED 07/13/2003 C212200 TPE33110 31011447 **GEARBOX** 217 (AUS) ENGINE GEARBOX SUN GEAR DAMAGED WHICH IN TURN CAUSED DAMAGE TO THE PLANETARY GEARS. SUSPECT SUN GEAR INCORRECTLY HARDENED DURING MANUFACTURE. FOUND AS A RESULT OF SOAP SAMPLE TESTING. CONT EXHAUST **ERODED** 08/25/2003 150M O200A 654004 **ENGINE** (CAN) DURING THE BOROSCOPE INSPECTION OF THE ON-CONDITION PROGRAM SPECIAL EFFORT WAS MADE TO INSPECT THE EXHAUST VALVE AS WE HAD FOUND A PREVIOUS VALVE OF THE SAME PART NUMBER IN POOR CONDITION. THE NR 2 CYLINDER EXHAUST VALVE WAS FOUND SEVEERELY ERODED 1/3 TO 1/2 OF THE WAY ACROSS THE DIAMETER OF THE VALVE STEM WHERE THE STEMOF THE VALVE MEETS THE HEAD OF THE VALVE. THE PROBLEM APPEARS TO BE A METALLUR GICAL PROBLEM OR A DEFECT IN THE MANUFACTURE OF THE VALVE. THE VALVE WILL BE REPLACED NEW. ALL OTHER ASPECTS OF THE ENGINE WERE INSPECTED FOR A CAUSE OF THIS PROBLEM AND NONE WERE EVIDENT. CESSNA BOLT LOOSE 07/11/2003 O235L2C STD705 IDLER GEAR 152 (CAN) ON OVERHAUL DISASSEMBLY OF THE ENGINE. WE NOTICED THAT THE TWO BOLTS HOLDING THE IDLER GEAR SHAFT UNSCREWED AND THE LOCK PLATES HALF WAY ON THE BOLTS. THIS PROVOKE THE WITHDRAWAL OF THE IDLER GEAR AND CAUSED AN ENGINE SHUTDOWN. THE MAANUFACTURER PERFORMED THE LAST OVERHAUL. CESSNA CESSNA BRACKET CRACKED 07/18/2003 152 O235L2C 04310093 VERTICALSTAB (CAN) DURING ROUTINE 200 HOUR INSPECTION THE FORWARD LT VERTICAL FIN ATTACHMENT BRACKET APPEARED TO BE CRACKED ALONG THE BASE EXTERNAL SURFACE WHERE IT MATES WITH THE VERTICAL TABS OF THE PART, DISASSEMBLY REVEALED THE CRACK EXTENDED FORWAARD AND AFT ALONG THIS DIMENSION. THE DEFECTIVE BRACKET WAS REPLACED AND AIRCRAFT RETURNED TO SERVICE. THROTTLE WORN 05/06/2003 172N O320H2AD CARBURETOR CARBURETOR WAS LEAKING FROM ACCELERATOR PUMP SHAFT SEAL. IN ADDITION TO PUMP SHAFT SEAL, UNIT WAS INSPECTED AND WAS ALSO NOTED THAT THROTTLE SHAFT AND BUSHINGS WERE WORN BEYOND LIMITS. INSTALLED THIS CARBURETOR BACK IN OUR CUSTOMERS PLAANE, TEST FLEW WITH NO PROBLEMS. JUST A COUPLE OF WEEKS LATER, CUSTOMER WAS MAKING APPROACH. HAD PULLED THROTTLE  $BACK\ TO\ IDLE\ A\ LITTLE\ EARLY\ AND\ DECIDED\ TO\ PUSH\ THROTTLE\ CABLE\ FROM\ THROTTLE\ ARM\ TO\ SEE\ IF\ PROBLEM\ COULD\ BE\ IN\ THE\ CABLE.$ IT WAS NOT, ARM ON CARBURETOR WOULD NOT MOVE. THROTTLE PLATE MAY HAVE COME LOOSE AND CAUSE A BINDING SITUATION. ONE SCREW ON PLATE WAS SLIGHTLY LOOSE, BUT EVEN WITH PLATE REMOVED THERE WAS BINDING. SENT CARBURETOR IMPROPER PART BOLT A251392 IO360L2A PROP 1728 THE PROPELLER MOUNTING BOLTS ON NEW AC MODEL SEEM TO BE TOO SHORT. THEY DO NOT EXTRUDE AT ALL THRU THE CRANKSHAFT PRESSED THREADED BUSHINGS. USUALLY THE THREADS WILL EXTRUDE 2-3 THREADS THRU THE BUSHING. RECOMMENDATION IS TO HAVE A LONGEER BOLT INSTALLED SO THE THREADS EXTRUDE ALL THE WAY THRU THE CRANKSHAFT BUSHINGS AT LEAST 3 THREADS. CRACKED O470S 07120013 VERTICALSTAB (CAN) UPON REMOVAL OF VERTICAL STABILIZER THE REAR DORSAL FIN ATTACH BRACKET WAS FOUND TO BE CRACKED. THE LT RADIUS HAD FAILED BELOW THE FASTNER ATTACHMENT. DOWEL PIN MISINSTALLED 07/01/2003 O470U PROP FLANGE 1200 (AUS) CRANKSHAFT PROPELLER MOUNTING FLANGE PROPELLER LOCATING DOWELS INCORRECTLY FITTED. DOWELS HAVE A SLIGHT TAPER WHICH ALLOWS FOR A SLIP FIT INTO THE CRANKSHAFT AND AN INTERFERENCE FIT ONTO THE PROPELLER. THE DOWELS WERE INCORRECTLY FITTTED WITH THEINTERFERENCE FIT ONTO THE CRANKSHAFT. THE INCORRECT FITMENT OFTHE DOWELS DAMAGED THE CRANKSHAFT. PERSONNEL/MAINTENANCE ERROR. CESSNA SADDLE CRACKED 05/30/2003 IO520J 12941511 LT MLG (AUS) LT MAIN LANDING GEAR SADDLE CRACKED AND LEAKING HYDRAULIC BRAKE FLUID. FURTHER INSPECTION FOUND RH MAIN LANDING GEAR SADDLE ALSO CRACKED. FAILED CESSNA ACTUATOR 07/01/2003 2242 MLG 12805042 SHORTLY AFTER TAKEOFF AND PRIOR TO PERFROMING TOUCH AND GO'S, IT WAS NOTED THAT LANDING GEARS WERE NOT SAFELY DOWN AND LOCKED. MLG'S WERE VISUALLY NOT EXTENDING PASSED FREE HANGING POSITION. SEVERAL PROCEDURES AND ATTEMPTS WERE MADE OVER THRE FOLLOWING THREE FLIGHT HOURS WITH NO SUCCESS, AIRCRAFT LANDED GEAR UP ON RUNWAY WITH NO FIRE, INJURIES AND SUSTAINING ONLY MINOR DAMAGES. UPON INSPECTION, IT WAS FOUND THAT MLG UPLOCK ACTUATOR PN 1280504-2 FAILED. WHEN SELECTING EXTEND POSITION, IT WOULD UNLOCK THE MLG'S BUT RESTRICT PRESSURE TO FLOW THROUGH IT TO EXTEND THE MLG ACTUATORS. AIRCRAFT WAS JUST OUT OF ANNUAL INSPECTION WHERE THE RETRACTION SYSTEM AND EMERGENCY EXTENSION SYSTEM WAS INSPECTED FREE OF DEFECTS. CESSNA NUT LOOSE 07/30/2003 CONT AN92440 IO520L HYD SYSTEM 210L (AUS) SHUTTLE VALVE ELBOW FITTING JAM NUT VIBRATED LOOSE. LOSS OF FLUID. CESSNA CONT CRACKED 07/16/2003 SPAR IO520L 123260029 HORIZONTAL STAB (AUS) HORIZONTAL STABILISER FRONT SPAR CENTRE LAMINATE CRACKED, FOUND DURING INSPECTION IAW AD/C210/69. CESSNA SUPPORT BROKEN 6431 CONT FUSELAGE IO470U 0811303-1 RH LANDING GEAR COLLAPSED ON LANDING. FOUND THAT THE UPPER BELLCRANK BRACKETT P/N 0811303-1 WHICH SUPPORTS AND GUIDES THE RT MAIN LANDING GEAR PUSH/PULL TUBES FROM GEAR BOX TO GEAR ASSEMBLY SEPERATED FROM BULKHEAD DUE TO MOUNTING RIVET FAILLURE. THIS SEPERATION WOULD NOT ALLOW THE RT GEAR ASSEMBLY TO STAY IN A (DOWN AND LOCKED) POSITION.

CESSNA CONT SPARK PLUG SEPARATED 09/12/2003 151 TSIO520NB URHB32E 340A **ENGINE** PILOT REPORTED ENGINE ROUGHNESS ON APPROACH AND LOSS OF RIGHT ENGINE NR 3 CYLINDER EGT INDICATION, AIRCRAFT LANDED WITH OUT INCIDENT. INSPECTION REVEALED NR 3 CYLINDER LOWER SPARK PLUG HAD SEPERATED INTO TWO PIECES BETWEEN THE GASKET SURFACCE AND THE WRENCH HEX ALOWING THE CENTER ELECTRODE TO BE EJECTED FROM THE SPARK PLUG. THE COWLING SUFFERED MINOR FLAME DAMAGE. CESSNA CONT CLAMP **BROKEN** TSIO520E NH100089740 EXHAUST PIPE 401 (CAN) DURING A NR 4 INSPECTION, THE V-BAND CLAMP ATTACHING THE EXHAUST TAIL PIPE TO THE TURBOCHARGER, WAS FOUND BROKEN. THE CLAMP WAS BROKEN IN HALF. THE ONLY THING HOLDING THE TAIL PIPE ON WAS A SUPPORTING HOSE TYPE CLAMP MOUNTED HALF WAY DOWN THE PIPE. THE BROKEN CLAMP WAS REPLACED CONT FITTING MISREPAIRED 402C TSIO520VB 08113509 WING ATTACH (AUS) LT FORWARD UPPER INBOARD WING ATTACHMENT FITTING HAD THREE BOLTS MISSING, INVESTIGATION FOUND THAT THE FITTING DOES NOT LINE UP WITH THE BOLT HOLES DUE TO MISALIGNMENT. FURTHER INVESTIGATION FOUND THAT THE HOLES AND THE ATTACHING CHANNNELS HAVE BEEN DRILLED OUT BY APPROXIMATELY 0.381MM (0.015IN) TO TRY TO MAKE THE BOLTS FIT. LOOSE BOLTS ALSO FOUND ON RT ATTACHMENT FITTING. PERSONNEL/MAINTENANCE CESSNA ACCESS PANEL LEAKING WING TANK 525 9914218 FUEL BAY ACCESS PANELS CAUSE A FUEL LEAK WHEN INSTALLED AS SPARES REPLACEMENT. AT ALL FASTENER HOLES ON EACH DOUBLER THERE IS PROTRUSION CAUSED BY THE OLD PANELS DESIGNED WITH A MILLED AREA ON BACK SIDE OF COUNTER SUNK FASTENER HOLES. WHEEN ORIGINAL PANEL SCREWS ARE TIGHTENED IN ANCHOR NUTS HAVE PULLED DOUBLER MATERIAL INTO THE MILLED AREA OF ACCESS PANELS LEAVING DIMPLE LIKE PROTRUSION UP TO DEPTH OF THE MILLED AREA. BUT WHEN YOU HAVE TO INSTALL NEW ACCESS PANELS NOT HAVING A MILLED AREA BECAUSE THE OLDER ONES ARE NO LONGER AVAILABLE YOU END UP WITH A FUEL LEAK DUE TO THE PROTRUSION HOLDING THE NEW FLAT PANELS AWAY FROM THE FLAT SURFACE OF THE DOUBLER. CESSNA WILINT TIRE LEAKING 08/04/2003 293 525 FJ44 184F681 MLG SUSPECTED SUDDEN AIR LOSS BETWEEN PRE-FLIGHT INSPECTION AT HOME FBO AND LANDING AT VISITING FBO. APPROX. 1-25 HOURS. CESSNA WILINT ENGINE FLAMED OUT RIGHT FI44 FI44 DURING AN APPROACH TO LAND AT 5000 FT AGL, THE THROTTLES WERE RETARDED TO IDLE AND THE NR 2 ENGINE FLAMED OUT. A SINGLE ENGINE LANDING WAS PERFORMED WITHOUT INCIDENT. THE AIRCRAFT HAD RECENTLY BEEN THROUGH AN ENGINE CHANGE AFTER AN OVERHAAUL. AFTER THE WORK WAS PERFORMED, IT WAS NOTICED THAT THE RIGHT THROTTLE WAS CREW AND PASSENGERS WERE DISEMBARKED FROM THE AIRCRAFT. THE PILOT AND CO-PILOT CONSULTED WITH GROUND MAINTENANCE. A VISUAL INSPECTION OF THE ENGINE AND ENGINE RUN REVEALED NO DISCREPANCIES. THE AIRCRAFT ENGINE CONTROLS WERE RE-RIGGED AND THE ENGINE WAS TEST RUN ONCE AGAIN TO VERIFY PROPER RIGGING. (SW15200317283) MISWIRED CONTROLLER CESSNA **PWA** 06/16/2003 JT15D4 13035616 CABIN PRESSURE 550 PX CONTROLLER REPLACED DUE TO INTERNAL FAILURE AFTER REPLACEMENT PILOT COMPLAINED ABOUT A 6000+ FOOT PER MINUTE CABIN CLIMB RATE AND THAT THE CONTROLLER BACK LIGHTING CAME ON WHEN THROTTLES WERE REDUCED BELOW 90 PERCENT. INSPECTION OF THE SYSTEM REVEALED THAT THE REPLACEMENT CONTROLLER WAS MISS-WIRED AT OVERHAUL. REPLACED THE CONTROLLER NO FURTHER PROBLEMS REPORTED. (SW05200308828) CESSNA PW A WIRE CHAFED 550 JT15D4 CONTROL WHEEL (CAN) DURING REASSEMBLY CONTROL WHEEL, A TECHNICIAN DISCOVERED TWO BARE WIRES HIDDEN INSIDE THE CONTROL WHEEL ASSY, THE BARE WIRES COULD BE PARTIALLY SEEN FROM A SMALL OPENING IN THE FRONT SIDE OF THE CONTROL WHEEL PAD. AFTER DISMOUNTING THEE CONTROL WHEEL ASSEMBLY AND REMOVING ITS ASSOCIATED PARTS (WHEEL FRONT AND AFT COVER, BEARING AND SHAFT), IT BECAME POSSIBLE TOPERFORM A CLOSER INSPECTION OF THE WIRES. THE WIRES ARE BUNDLED UP AND ROUTED INSIDE A SMALL SHAFT USED FOR HOLDING THE CONTROL WHEEL TOGETHER. TWO SCREWS ATTACHED THE SHAFT TO THE CO NTROL WHEEL FURTHER INVESTIGATION OF THE ASSEMBLY REVEALED THAT THE WIRES WERE FORCIBLY DAMAGED BY THE TWO SCREWS DURING PERIODIC CESSNA 05/19/2003 RT TE FLAP 560CESSNA NAV LIGHT CIRCUIT BREAKER POPPED. TROUBLESHOT, FOUND WIRES IN RIGHT FLAP AREA HAD WORN THROUGH PROTECTIVE SLEEVE AND WIRE INSULATION. FOUND BARE SPOTS ON OTHER WIRES IN SAME AREA. RECOMMEND THAT THESE AREA BE INSPECTED CLOSELY FOR INSULAATION SLEEVE BEING WORN THROUGH. CESSNA PWA LINE CHAFED 06/09/2003 651710917 560CESSNA PW535A BRAKE SYSTEM (CAN) LT AND RT BRAKE HYD LINES WERE FOUND TO BE CHAFING ON ELEVATOR CONTROL CABLES AT F.S.178.00. THIS DISCREPANCY IS BELIEVED TO HAVE OCCURRED AT MANUFACTURE. AS THIS WAS THE FIRST TIME THE FLOOR PANEL HAD BEEN REMOVED. THIS AREA IS A PLLACE WHERE THE HYDRAULIC BRAKE LINES RUN LATERALLY ACROSS THE FLIGHT CONTROL CABLES. THE PROBLEM WAS RECTIFIED BY REPLACING BOTH LINES ASSEMBLIES AND REPOSITIONING TWO ADJACENT ADEL CLAMPS AS TO PROVIDE MAXIMUM CLEARANCE. THE GENERAL AREA IS 1.0 FT FORWARD OF CABIN DOOR UNDER CENTER FLOORBOARD. LT BRAKE HYD LINE P/N 6517109-17 RT BRAKE HYDRAULIC LINE P/N 6517109-18. CESSNA CONTROL. BROKEN 09/08/2003 626010625 RT AILERON 59 RT AILERON OUTBOARD FORWARD CABLE WAS FOUND BROKEN AT OUTBOARD PULLEY LOCATION. PILOT NOTICED AIRCRAFT ROLLING TO RIGHT. LOOKED OUT WINDOW AND FOUND RT AILERON DEFLECTED UP APPROXIMATELY 2 INCHES FROM NEUTRAL POSITION. AIRCRAFT LANDED WITHOOUT INCIDENT, UPON VISUAL INSPECTION ON GROUND BY MECHANIC, FOUND RT AILERON CABLE BROKEN, INSPECTED PULLEYS AND SURROUNDING STRUCTURE AND FOUND SATISFACTORY. CABLE WAS REPLACED WITH A NEW CABLE AND RIGGED IAW MAINTENANCE MANUAL. CESSNA CONT CESSNA CRACKED 06/19/2003 SPAR A150K O200A 043200156 HORIZONTAL STAB (AUS) STABILIZER SPAR CRACKED IN AREA AROUND ATTACHMENT BRACKET NUT PLATE, CRACK LENGTH 12.7MM (0.5IN). BRACKET CRACKED CESSNA CONT 08/15/2003 O200A 04320041 HORIZONTAL STAB (AUS) HORIZONTAL STABILISER BRACKET CRACKED AROUND NUT PLATES.

CESSNA CONT CONTROL CRACKED 12/29/2001 2126 IO520\* COCKPIT A185F 05117821 A CRACK WAS FOUND ON THE AFT SIDE, ASCENDING UP FROM THE BASE OF THE CONTROL COLUMN (CONTROL U ASSY). THE CRACK MEASURED APPROXIMATELY 6 INCHES AND HAD SPREAD APART APPROXIMATELY .5000 INCH JUST ABOVE THE ELEVATOR PUSH-PULL TUBE BEARING ANND EXTENDED UP THROUGH THE PIVOT BEARING. SIGNIFICANT AMOUNTS OF RUST WERE NOTED INSIDE THE COLUMN AT THE BASE OF THE CRACK. IT SHOULD BE NOTED THE AIRCRAFT IS INSTALLED ON AMPHIBIAN FLOATS. POSSIBLE CAUSE OF CRACK COULD BE CONTRIBUTED TO WATER COLLECTING IN THE BOTTOM OF THE COLUMN AND FREEZING. CONT PLUGGED CESSNA LINE 07/22/2003 A185F IO520D FUEL SYS (CAN) AIRCRAFT IS EQUIPPED WITH AN AFTERMARKET 6 CYLINDER EXHAUST GAS TEMPERATURE ENGINE MONITOR. DURING BREAK-IN PERIOD FOR FACTORY REMANUFACTURED ENGINE, NR 4 CYLINDER EGT RAN 200 DEGREES F HIGHER THAN THE OTHER FIVE CYLINDERS. TROUBLESHOOOTING EVENTUALLY FOUND A PLUGGED INJECTOR LINE TO NR 4 CYLINDER. PLUG WAS AN UNKNOWN WHITE POWDERY MATERIAL, PLUG WAS REMOVED, LINE CALIBRATED, ENGINE RETURNED TO SERVICE, NR 4 CYLINDER EGT NORMAL, CESSNA ENGINE GAUGES READ NORMAL BEFORE AND AFTER PROBLEM AND DID NOT INDICATE A PLUGGED FUEL LINE. CESSNA CESSNA PUSHROD TUBE STUCK IO520D A185F 051011110 **ELEVATORS** (CAN) ELEVATOR CONTROL JAMMED ON PREFLIGHT FUNCTION TEST. COMPLETE SYSTEM INSPECTED FOR FAULT. FINDINGS: LOOSE NUT (FOD) NR NAS 697A6 FOUND STUCK ON TOP OF ELEVATOR PUSH ROD NR 0510111-10 AT BELLCRANK ASSEMBLY NR 0761202-50 ATTACHMENT. RESTTRAINING ELEVATOR MOVEMENT TO THE LOWER STOP, THAT NUT WAS PROBABLY LOST ON TOP OF LOWER ELEVATOR CONTROL STOP - ELEVATOR LOWER NR 0510146-9 AND WAS LEFT THERE UNTAKEN CARE OF AND UNDETECTED FOR YEARS THERE AFTER. THIS NUT I S OFF VERTICAL FIN FORWARD INSTALLATION BOLTS NR AN6-7A. LAST SUSPECTED REMOVAL AND REASSEMBLY OF VERTICAL FIN (WITH NEW NUTS) MAY 1990. AIRCRAFT MAINT TECH SHOULD 'NEVER' LEAVE 'LOST' AND 'UNFOUND' HARDWARE IN AN AIRFRAME. JUST CESSNA CONT SPRING BROKEN A188B IO550D 16001041 CONTROL (CAN) THE SPRING (P/N 1600104-1) THAT RETRACTS THE CONTROL LOCK (P/N 1613195-1) IN FLIGHT FAILED AND ALLOWED THE CONTROL LOCK ASSEMBLY TO EXTEND AND SUBSEQUENTLY PARTIALLY JAM THE CONTROL STICK. THE PILOT WAS ABLE TO DISENGAGE THE LOCK ASSEEMBLY WHICH HAD JAMMED THE CONTROL STICK AND RETURNED TO BASE WITHOUT FURTHER INCIDENT. CONT BOLT SHEARED SR20 IO360\* 6524201048 NR 2 & 3 CYL WHILE PERFORMING A COMPRESSION CHECK ON THE CYLINDER FOR THE 100 HOUR INSPECTION, HAPPENED TO LOOK AT THE CYLINDER BOLTS AND NOTICED ONE OF THE NUTS WAS MISSING ON THE TOP FORWARD THRU BOLT ON THE NR 2 CYLINDER, LOOKED AROUND ON THE BAFFLIING AND FOUND THE OTHER PIECE OF THE BOLT WITH THE NUT STILL ATTACHED. WENT OVER TO THE NR 3 CYLINDER TO LOOK AND FOUND THAT THE NUT WAS MISSING ON THE THRU BOLT AFTER LOOKING AROUND THE AREA, FOUND THE NUT ON THE CYLINDER BAFFLE. AFTER LOOKING AT THE NUT AND THE THRU BOLT, IT APPEARS THAT THE THRU BOLT WAS OVER TORQUED AT THE FACTORY. HAD TO REPLACE BOTH UPPER AND LOWER THRU BOLTS. CIRRUS CONT PIN SHEARED 08/01/2003 116 CREW DOOR MS16562224 SR20 IO360\* COPILOTS DOOR WOULD NOT OPEN FROM INSIDE. OUTSIDE HANDLE WORKED OK. UPON DISASSEMBLY, THE PIN (CROSS PIN) FOR THE PILOTS WAS FOUND SHEARED. SAFETY HAZARED EVIDENT. REPLACED PIN FROM PN MS16562-224. NO FURTHER MALFUNCTIONS AT THIS TIME.. DIAMON ROTAX EXHAUST PIPE CRACKED ROTAX912S3 ENGINE DA20A1 2500324 (CAN) NOTED SLIGHT DISCOLORATION OF COWL ON ROUTINE DAILY INSPECTION, REMOVED UPPER COWL FOUND LOWER COWLING WITH SLIGHT BURN AREA AROUND NR 1 CYLINDER REMOVED EXHAUST WRAP TO FIND NR 1 EXHAUST PIPE CRACKED ANDBLOWN OUT. THIS IS THE 4TH TIMME ON DIFFERENT AIRCRAFT, SAME TYPE OF ENGINE WE HAVE FOUND THIS PROBLEM OVER THE PAST 3 MONTHS. DIAMON EXHAUST PIPE CRACKED DA20A1 ROTAX912S3 2500324 **ENGINE** (CAN) DURING ENGINE ROUTINE INSPECTION, WE NOTICED SOME DISCOLORATION ON THE EXHAUST WRAP WHEN COWLS WAS REMOVED (SB 20 78 04A). WHEN EXHAUST WRAP WAS REMOVED, IT REVEALED AN INSIDE BEND OF THE NR 1 CYLINDER AND FOUND THAT THE EXHAUST PIPE HAD BLOWN OUT. THIS WAS NOT OUR FIRST FINDING OVER THE PAST 3 MONTHS. WE HAVE HAD 3 OTHER AIRCRAFT WITH THE SAME IDENTICAL PROBLEM ON THE S3 ENGINES AT THE NR 1 CYLINDER ONLY. WE FEEL THIS PRESENTS A REAL CONCERN TO SAFETY. SUPPORT DIAMON CRACKED 180 DA20C1 2055450300 RUDDER HINGE LOWER RUDDER HINGE/SUPPORT BRACKET CRACKED AT THE LOWER WELD. DIAMON CONT EXHAUST PIPE CRACKED 07/11/2003 233 DA20C1 IO240B DC00015B **ENGINE** EXHAUST STACK FLANGE CRACKED. DIAMON CONT THROTTLE BROKEN 08/13/2003 320 DA20C1 IO240B A155055 ENGINE THROTTLE CABLE BROKE IN FLIGHT AT FULL POWER. DOUG TORQUE TUBE CRACKED 07/17/2003 489 500N39507 VERTICALSTAB 239 PILOT NOTED DURING PREFLIGHT INSP ON RAMP, THAT THE UPPER LT VERTICAL STAB WAS BENT IN APPRX 3 INCHES AT THE TOP, VIDEO FOOTAGE OF THE FBO WAS REVIEWED AND IT WAS SEEN THAT THE AIRCRAFT LANDED IN THIS DAMAGE (WAS NOT CAUSED BY PERSONS OR EQQUIPMENT ON THE GROUND). THE VERTICAL STAB WAS REMOVED AND A CRACK RUNNING THROUGH ONE OF THE CONTROL SURFACE ATTACH HOLES AND 330 DEGREES AROUND THE TUBE. THE RT SIDE WAS INSPECTED IAW MD \$8600N-30R1, NO DEFECTS FOUND. CRACKED PART AND EXPANDABLE BOLTS BEING SENT TO MFG FOR EVALUATION. NEW TORQUE TUBE AND ATTACHING HARDWARE BEING INSTALLED. POSSIBLE FIX WOULD BE INTERNAL TUBE ACTING AS A SECOND LOAD PATH BULKHEAD CRACKED DOUG ALLSN 05/02/2003 600N 250C47M 500N34215 FUSELAGE (AUS) FUSELAGE BULKHEAD CRACKED AT TOP RH TAIL BOOM FITTING BRACKET.FOUND DURING INSPECTION IAW AD/HU389/108. DOUG **EXHAUST FAILED** 08/18/2003 **PWA** R280079 NR 3 CYLINDER (CAN) ON APPROACH TO WHITE SMOKE WAS OBSERVED EXITING THE LT I/B EXHAUST STACK. THE ENGINE WAS SHUT DOWN AND SECURED. THE A/C LANDED WITHOUT INCIDENT. UPON INVESTIGATION THE NR 3 CYL. EXHAUST VALVE STEM HAD SEVERED AND WAS INGESTED INTO THEE CYL. OIL SCREENS WERE CHECKED AND CYL. CHANGED A/C RETURNED TO SERVICE. GIPPLD LYC BOLT SHEARED 08/07/2003 IO540K1A5 AN37 HORIZONTAL STAB (AUS) HORIZONTAL STABILISER RT REAR PIVOT ATTACHMENT BOLT SHEARED.

GROB LYC SPRING **BROKEN** 08/08/2003 O320D1A AILERONS G115C RZ1241 (CAN) WHILE TOWING THE AIRCRAFT TO ITS PARKING SPOT, A BANG WAS HEARD. THE AILERONS DEFLECTED FULL SCALE LT. THE AILERON AND RUDDER WERE NO LONGER INTERCONNECTED. ONE OF THE SPRINGS WAS FOUND TO HAVE BROKEN OFF AT THE ATTACHMENT POINT. WHHILE REPLACING THE SPRING THE OTHER SPRING WAS FOUND TO BE SUBSTANTIALLY WEAKER THAN THE NEW SPRING. BOTH SPRINGS WERE REPLACED IN ACCORDANCE WITH THE MANUFACTURER 'S DIRECTIVES. LYC WIRE HARNESS **FAILED** G115C O320D1A INSTRUMENT (CAN) A WIRE BUNDLE BEHIND THE RT INSTRUMENT PANEL HAD CHAFED ON A SCREW SECURING A FACTORY INSTALLED BLANKING PLATE. THE NUT APPEARS TO HAVE BECOME LODGED IN THE CASING SECURING THE WIRE BUNDLE ALLOWING THE SCREW TO CHAFE THROUGH THE INSUULATION ON TWO WIRES. THE SCREW WAS OBSERVED TO FLASH WHITE AND THE INSTRUMENT PANEL SHOWS SIGNS OF HEAT DAMAGE AROUND THE SCREW HOLE. GROB PROBE LYC FAILED 06/13/2003 941 AEIO540D4A5 EXHAUSTEGT G120A ON GROUND RUN-UP EGT INDICATOR FLUCTUATED 25 DEGREES. ON FURTHER INVESTIGATION FOUND CARBON ON END OF PROBE. GROB SHAFT SHEARED 06/04/2003 AEIO540D4D5 DRY AIR PUMP DURING FLIGHT. THE INSTRUMENT VACUUM SYSTEM FAILED. THE AIRCRAFT RETURNED TO MAINTENANCE AND AN INSPECTION OF THE SYSTEM REVEALED THAT THE ROTOR SHAFT HAD SHEARED, PROBABLE CAUSE MAY BE THE ENGINE MOUNTS USED ARE TOO SOFT AND ALLOW THE ENNGINE TO VIBRATE TOO MUCH AND THIS CAUSES THE PUMP SHAFT TO SHEAR. RECOMMEND ALTERNATIVE DRY AIR PUMP OR ALTERNATIVE ENGINE LOAD MOUNTS. ACTUATOR **FAILED** 05/13/2003 AEIO540D4D5 G1204105 AILERON TRIM G120A DURING FLIGHT. TRIM WOULD NOT STOP AND CONTINUED TO MOVE TO THE LEFT. PROBABLE CAUSE IS INTERNAL COMPONENT FAILURE IN THE AILERON TRIM ACTUATOR UNIT. GROB BEARING **FAILED** 08/14/2003 1073 G120A AEIO540D4D5 LN90898E4 RUDDER HINGE DURING PRE-FLIGHT INSPECTION, FLIGHT CREW REPORTED A NOISE FROM THE RUDDER. INSPECTION OF THE RUDDER SYSTEM REVEALED A FAILED BEARING IN THE BEARING SUPPORT OF THE LOWER RUDDER HINGE. THE OUTER CASE OF THE BEARING HAD TWO PIECES BROKEN OFFF AND MISSING. BEARING WAS RETURNED TO MANUFACTURER FOR INVESTIGATION. RECOMMEND REPLACEMENT OF BEARINGS WITH BETTER QUALITY BEARINGS. GRUMAN GARRTT ALIDSG BEARING DISINTEGRATED 06/13/2003 TPE3312201A 31030351 TORQUE SENSOR ENGINE SHUT DOWN IN FLIGHT, AIRCRAFT LANDED IN A FIELD SUFFERED SUBSTANTIAL DAMAGE. AN ENGINE TEARDOWN WAS CONDUCTED, THE TOROUE SENSOR GEAR BEARING HAD FAILED. THE BEARING HAD COME APART BITS AND PIECES OF THE CAGE AND BALLS WERE FOUND IN THE BOTTOM OF THE GEAR BOX. VERY LITTLE EVIDENCE OF HEAT, OUTER RACES WERE STILL SHINY. FAILED WRIGHT ENGINE TS2ACALFORST 982C9HE2 NR 2 (CAN) DURING CLIMB THE PILOT NOTED NR 2 ENGINE WAS BACK FIRING AND SMOKE WAS VISIBLE. THE ENGINE WAS SHUT DOWN AND THE PROPELLER WAS FEATHERED. THE AIRCRAFT RETURNED TOYWL. UPON INVESTIGATION THE MAINTENANCE CREW NOTED THAT THE MAIN OIL SCRREEN WAS CONTAMINATED WITH ALUMINUM AND STEEL. THE ENGINE IS BEING REPLACED WITH A SERVICEABLE UNIT. THE PROPELLER AND DOME WILL BE DRAINED AND FLUSHED PRIOR TO BEING REINSTALLED. THE ENGINE WILL BE GROUND RUN AND EAK CHECKED PRIOR TO THE AIRCRAFT BEING RELEASED TO SERVICE. GULSTM CORRODED IO360C1D6 TE FLAP (AUS) LT INBOARD TRAILING EDGE FLAP HINGE BRACKET RIVETS CORRODED AND FAILED. BRACKET WAS HELD ON BY ONLY ONE OF NINE RIVETS WHICH ALSO FAILED WITH LITTLE EFFORT. GULSTM WIRE HARNESS DAMAGED 07/28/2003 GIV 1159SCAV3856 MLG IN TRYING TO FIT BUSHING, P/N 1159LM20156, TO INSTALL MAIN GEAR JACK ADAPTER, IT WAS FOUND THAT THE PORTION OF THE 1159SCAV385-6 WIRE HARNESS FOR THE NR 4 WHEEL SPEED SENSOR IN TRAILING LINK OF RIGHT HAND LANDING GEAR WAS DAMAGED SUCH THAT BOTH CONDUCTORS ONLY HAD A FEW STRANDS OF WIRE EACH ALLOWING CIRCUIT TO BE COMPLETE. SUSPECT THAT DAMAGE WAS CAUSED PREVIOUSLY AT SERVICE CENTER. HARNESS WAS REPLACED WITH NEW COMPONENT. MISMANUFACTURE LET SEAT 07/16/2003 A780596L OPTIONAL WEIGHT THE WEIGHTED SEATS HAVE A HANDLE WELDED ON THE LEFT REAR CORNER, WITH THE SEAT BELT FASTENED IT IS POSSIBLE TO LIMIT FULL LEFT RUDDER TRAVEL DUE TO THE RUDDER PEDAL JAMMING THE SEAT BELT ATTACH TAB BETWEEN THE PEDAL AND THE HANDLE. IT ONLY HAPPENS WITH THE OPTIONAL WEIGHTED SEAT IN THE FRONT MAULE CLEVELAND BRAKE DISC **FAILED** 07/08/2003 MX7235 16413601 MLG WHEEL (CAN) BRAKE DISC BROKE AWAY AT ALL THREE MOUNTING HOLES CAUSING RT BRAKE TO FAIL IN THE TAXI MODE. AIRCRAFT VEERED OFF TAXIWAY AND STOPPED ON GRASS. NO OTHER DAMAGE TO AIRCRAFT. WHEEL BOLTS APPEARED TO HAVE BEEN SLIGHTLY LOOSE, SOME CHAFIING EVIDENT. WHEEL INSPECTED, NEW DISC AND BOLTS INSTALLED. MOONEY CRACKED 05/05/2003 LYC FORK O360A1A B24573 PITCH CHANGE 200 PITCH CHANGE FORK WAS CRACKED, POSSIBLY DUE TO EXCESSIVE ENGINE VIBRATION. PROPELLER HAD 200 HOURS SINCE LAST OVERHAUL. CUSTOMER WAS ADVISED TO HAVE PROPELLER, DYNAMICALLY BALANCED TO AVOID ANY FURTHER DAMAGE TO PROPELLER ASSEMBLY. SEPARATED PILATS STATICLINE 08/19/2003 PC1245 COCKPIT AT CRUISE ALTITUDE, STATIC SYSTEM LINE UNDER CABIN FLOOR BETWEEN FRAMES 32 AND 33 SEPARATED, INTRODUCING PRESSURIZED CABIN AIR INTO THE STATIC SYSTEM, DAMAGING PILOT AIRSPEED INDICATOR AND PILOT VERTICAL SPEED INDICATOR. THE STATIC LINE INNVOLVED PULLED OUT OF A TEE FITTING IN THE SYSTEM. SUSPECTED CAUSE IS THAT THE STATIC SYSTEM LINES ARE BEING CUT TOO SHORT AT THE AIRCRAFT FACTORY, CAUSING UNDUE STRESS WHEN AIRCRAFT IS SUBJECTED TO PRESSURIZATION, THIS DEFECT HAS BEEN NOTED ON ANOTHER AIRCRAFT OF SAME TYPE AT THIS REPAIR STATION. PILATS PW A SWITCH OVERHEATED 08/04/2003 PC1245 PT6A67B 9738132212 **ECS** (CAN) DURING TAKEOFF THE BREAKER OF THE ENVIRONMENTAL CONTROL SYSTEM POPPED OUT. AFTER VERIFICATION OF THE PROBLEM, AND DISCOVERED THAT THE SWITCH WAS BEING OVERHEATED. BUT FOUND NO TRACES OF BURN MARKS OR OVERHEATED ON THE SWITCH AFTER REMMOVAL AND A NEW SWITCH WAS BEING INSTALLED.SWITCH P/N 973.81.32.212 (53183-110)

PILATS PWA HEATER INTERMITTENT 08/13/2003 PC1245 PT6A67B AOA SENSOR (CAN) PILOT REPORTED THAT AMBER 'AOA DEICE' LAMP ILLUMINATED INTERMITTENTLLY ON ANNUNCIATOR PANEL. CLOSE INSPECTION OF AOA DEICE SYSTEM WITH CONTINUITY TESTER INDICATED FLUCTUATION IN METER READINGS WHEN NOSE CONE OF SUSPECTED AOA WAS HEATEED AND COOLED. AOA TRANSMITTER REPLACED WITH SERVICEABLE SPARE. DEFECT ELIMINATED. 08/24/2003 PC1245 PT6A67B 066040211113 COCKPIT (CAN) NR 1 SYMBOL GENERATOR FOR THE CAPTAIN'S ELECTRONIC FLIGHT INSTRUMENTS CAUSED BOTH UPPER AND LOWER CATHODE RAY DISPLAY TUBES TO FAIL ON THE CAPTAIN'S SIDE. UPPER AND LOWER C.R.T.'S ON THE CAPTAIN'S SIDE WOULD INTERMITTENTLY GO INTO SELLF TEST, AND WOULD ONLY SHOW 'SELF TEST' ON THE SCREENS OR BE COMPLETELY BLANK, NO FLIGHTDATA WAS AVAILABLE. NR 1 AND 2 SYMBOL GENERATORS WERE SWAPPED AND THE FAILURE FOLLOWED TO THE NR 2 (CO-PILOT) SIDE SYMBOL GENERATORS WERE RETURNED TO THEIR ORIGINAL LOCATION. NR 1 SYMBOL GENERATOR WAS REPLACED AND RECONFIGURED IN ACCORDANCE WITH THE MAINTENANCE PIPER LYC BARREL. DAMAGED 07/01/2003 PA18150 O320A2B NAS649816S TURNBUCKLE UPON INSPECTION FOUND TURN BARREL THAT HAS GROOVE FOR CLIPS SPLIT LOCATION UPPER RT ALIRON TURNBUCKLE ONLY FOUND THESE STYLE TURN BARRELS THAT DON'T REQUIRE SAFETY WIRE ON LATER AIRCRAFT. FOUND THIS BEFORE AND COULD CAUSE LOSS OF AILRON CONNTROL IF BROKEN. PIPER LYC CLIP BENT 0615400 TAIL SPRING PA22160 O320A1A ON ROLLOUT AFTER LANDING AC GROUND LOOPED TO RIGHT. FOUND LEFT TAILSPRING ATTACH CLIP EARS OPENED UP. STEERING CHAIN DISCONNECTED. PILOT STATED NO SHIMMY. PIPER WIRE BROKEN 07/25/2003 PA23250 IO540C4B5 NLG (CAN) ON APPROACH THE NOSE GEAR INDICATION LIGHT WAS NOT ILLUMINATED. AFTER A FEW RETRACTIONS OF THE LANDING GEAR, THE PILOT PERFORMED A LOW APPROACH TO OVERSHOOT TO CONFIRM VISUALLY THAT THE GEAR WAS DOWN. A PRECAUTIONARY ENGINE OFF LANDINNG WAS CARRIED OUT. FURTHER INSPECTION REVEALED THAT A WIRE LEADING TO THE NOSE LANDING GEAR MICRO SWITCH WAS BROKEN. THE WIRE WAS REPAIRED AND THE AIRCRAFT WAS RETURNED TO SERVICE. CORRODED LYC HORN PA23250 IO540C4B5 1642400 LT FLAP DURING COMPLIANCE OF AD, THE FLAP TUBE WAS FOUND NOT TO PASS. A NEW STEEL TUBE WS ORDERED AND IN THE REPLACEMENT PROCEDURE THE LEFT BELLCRANK (PN 16424-00) WAS FOUND TO HAVE RUST INSIDE. USING AN AWL TO PUSH ON THE RUSTED AREAS, IT COLLAAPSED THE WALLS. WATER HAD COLLECTED IN THE AREA BETWEEN THE WALLS AND ROTTED THE STEEL. NO DRAIN HOLES ARE LOCATED IN THAT AREA. THE AD DOES NOT CALL FOR AN INSPECTION OF THIS PART. **FATIGUED** 06/23/2003 AXLE PA25260 O540G1A5 MLG AIRCRAFT LANDED ON SOFT FIELD WITH A LANDING WEIGHT OF 2850 LB. THE MAX. CERTIFIED GROSS WT 2900 LB. AFTER TOUCH DOWN, APPROX 200FT DOWN THE RUNWAY. THE RIGHT MAIN AXLE FAILED. THE AXLE WAS NOT ORIGINAL EQUIPMENT, LANDING GEAR UNDER STTC SA441SW. THE AXLE WAS MACHINED FROM A SOLID PIECE OF ALUMINUM. THE BRAKE OCCURED AT THE TRANSITION OF THE AXLE TO THE MOUNTING FLANGE. RECOMMENDATIONS: AVOID LANDING AT OR NEAR GROSS WEIGHT. INSPECT ALL REMAINING AXLES OF THIS TYPE PRIOR TO FURTHER FLIGHT. CENTER BORE THE ALUMINUM SOLID AXLES AND INSERT A STEEL TUBE. REPLACE ALL SOLID ALUMINUM AXLES WITH STEEL TYPE. (EA17200307288) PIPER CONTROL ARM CRACKED 07/29/2003 PA28140 63300-00 NLG FOUND NWS CONTROL BRACE CRACKED ON LT SIDE. CAUSE DETERMINED TO BE CORROSION ON THE INTERIOR OF THE CONTROL TUBE. UPON INSPECTION OF THE TUBE, FOUND CORROSION ALSO FORMED ON THE RT SIDE OF THE TUBE IN THE SAME LOCATION, ODDLY CORROSION WAAS ONLY PRESENT WITHIN A 1 INCH SPACE BETWEEN THE INBOARD WELD OUTWARD. ALSO FOUND THAT EACH SIDE OF THE CONTROL ARM HAD A SLIGHT BEND. RECOMMEND PARTICULAR ATTENTION DURING INSPECTIONS. PIPER LYC PRECISION FLOAT VALVE FAILED 07/19/2003 CARBURETOR O320E3D 233615 (CAN) FLOAT VALVE AND SEAT ASSEMBLY FOUND TO BE STICKING IN THE OPEN POSITION CAUSING A HIGH FUEL LEVEL IN THE FLOAT CHAMBER. THEREFORE GIVING A RICH MIXTURE IN THE IDLE RANGE CAUSING ENGINE TO STALL IN IDLE RANGE AND ROLL-OUT ON RUNWAY. TOO CORRECT THIS CONDITION, FLOAT VALVE POLISHED ND RE-ASSEMBLED AND HAS BEEN RUNNING GOOD EVER SINCE. PIPER LYC PIPER STRAINER STRIPPED 08/12/2003 PA28160 O320B2B 100871002 GASCOLATOR (CAN) DURING INSPECTION OF THE FUEL GASCOLATOR AT THE ANNUAL, THE STUD FOR THE SAFETY NUT WAS FOUND TO BE STRIPPED. THE GASCOLATOR BALE WAS REPLACED WITH A NEW PART AS A RECTIFICATION TO THE PROBLEM. PIPER LYC BOLT SHEARED 06/20/2003 RTMLGSTRUT PA28161 O320\* BYSTANDER POINTED OUT TO PILOT THAT RT MLG HAD FOLDED BACKWARDS. UPON INVESTIGATION IT WAS FOUND THAT ALL 4 STRUT CYLINDER ATTACH BOLTS WERE SHEARED OR MISSING AT THE LOWER SPAR FLANGE ATTACH POINT. AT 100 HR INSPECTION, CONDUCTED 86 HOURRS PREVIOUSLY, ALL BOLTS WERE PRESENT AND GEAR DID NOT MOVE WHEN SHAKEN. IT IS SUGGESTED THAT ALL MLG GEAR ATTACH BOLTS BE WRENCH CHECKED FOR PROPER TIGHTNESS AT EACH 100 HOUR INSPECTION. PIPER LYC ARM CRACKED 08/07/2003 PA28161 O320D3G 666600 RUDDER TAB (AUS) RUDDER TRIM ARM CRACKED. FOUND DURING INSPECTION IAW AD/PA28/23 AMDT2. CLIP MISMANUFACTURE 07/15/2003 PA28181 NAV COM SYS NAVIGATION CONTROL OF NAV/COMM TOGGLED FREQUECY UNCOMMANDED, WHICH CAUSED LOSS OF OPERATION OF VOR/LOC DURING FLT. OPERATOR COMPLAINED THAT THIS CONDITION MADE NAV UNRELIABLE FOR USE. TRACED PROBLEM TO KHZ NAV FREQUENCY CONTROL VERY SUSCEEPTIBLE TO TRIGGERING FROM NORMAL VIBRATION DUE TO MATERIALS USED IN MANUFACTURE. ASSEMBLY REQUIRES GREATER SECURITY IN ASSEMBLY OF FREQUENCY CONTROL SWITCH AT THE LOCKING SLEEVE AND THE "C" CLIP. MOVEMENT ALLOWED BY IN EFFECTIVE ATTACHMENT BY THE "C" CLIP CAUSES PHOTO CELL TO TRIGGER, TOGGLING THE NAV FREOUENCY, LOCKING SLEEVE NEEDS TIGHTER TOLERANCE WHERE THE "C" CLIP ATTACHES. IMPROVEMENT TO LOCKING SLEEVE MAY REQUIRE USE OF DIFFERENT MATERIAL, METAL IN PLACE OF NYLON. **PIPER** CONNECTOR BURNED 08/25/2003 4567 3507201 OVERHEAD PANEL DURING INSTALLATION OF RYAN TCAD 9900 BX SERIES, FOUND PLUG P5 HAS SEVERAL PINS AND WIRE COATING BURNED AND MELTED. PROBABLE CAUSE IS OVER CURRENT DRAW OF LANDING LIGHT AND NAV. LIGHT SYSTEM CAUSING HIGH RESISTANCE WHICH GENERATED

ENOUGH HEAT TO MELT THE PLUG AND WIRES. RECOMMENDATION IS TO INSTALL HIGHER CAPACITY PINS TO CARRY THE LOAD OF THE

CURRENT.

PIPER SCREW LOOSE 07/08/2003 PA28181 CONTROL WHEEL 410046 DURING FLEET-WIDE INSPECTION, FOUND SCREW THAT ATTACHES CONTROL WHEEL TO CONTROL SHAFT LOOSE. RECOMMEND DIFFERENT METHOD OF ATTACHMENT OR THE USE OF A LOCKING/SAFETY DEVICE. SCREW 07/09/2003 BACKED OUT O360A4M MS24694S59 CONTROL WHEEL PA28181 THE SCREW THAT HOLDS THE CONTROL WHEEL TO THE YOKE WAS FOUND TO BE BACKED OUT ON THE PILOTS WHEEL BY A .2500 TURN. WHEN THE SCREW BACKS OUT ENOUGH, IT FALLS OUT ALLOWING THE WHEEL TO ROTATE FREELY AROUND THE YOKE. THIS RESULTS IN NO FLIGHHT CONTROL INPUT. PROBABLE CAUSE OF THE SCREW BACKING OUT IS THAT THE SCREW IS TOO SHORT. THE MS24964S59 SCREW IS 1.0937 INCH LONG WITH ONLY HALF A THREAD SHOWING PIPER BRACE CRACKED 07/01/2003 NLG DRAG BRACE PA28R200 7642603 DURING 100 HR INSPECTION, DISCOVERED 1.5 INCH LONG CRACK IN RT LEG OF NOSE LANDING GEAR DRAG BRACE, 1 INCH FORWARD OF ACTUATOR ATTACH POINT. AREA IS HIDDEN FROM VIEW BY DOWNLOCK SWITCH ASSY, CRACK WAS CLOSED TIGHT AND UNDETECTABLE WHEN GEEAR WAS EXTENDED DOWN. WHEN GEAR WAS RAISED, ACTUATOR PRESSURE CAUSED CRADT TO OPEN .030-.040 INCH. (IF MECH HAD NOT BEEN REPLACING DOWNLOCK SWITCH, COULD HAVE POSSIBLY NOT DISCOVERED CRACK.) DOWNLOCK SWITCH HAD A (HOME MADE) STRIKER PLATE AND SWITCH WAS OUT OF ADJUSTMENT. THIS MAY HAVE LED TO EXCESSIVE STRESS OVER A PERIOD OF TIME, AT THE ACTUATOR ATTACH PIPER LYC ROD END WORN IO360C1C6 PROP GOVERNOR PA28R201 839307-00 DURING THE FLIGHT, ON TAKEOFF, THE ENGINE RPM WAS NOT CONSISTENT. INSPECTION OF THE PROPELLER GOVERNOR CABLE ROD END, REVEALED EXCESSIVE WEAR AT THE CONNECTION BETWEEN THE SPHERICAL BALL AND THE SOCKET IT SNAPS INTO. PIPER LYC PIPER SCREW UNDERSIZE PA28R201 IO360C1C6 MS24694S59 CNTRL WHEEL THE SCREW THAT HOLDS THE CONTROL WHEEL TO THE YOKE WAS FOUND TO BE BACKED OUT ON THE PILOTS WHEEL BY A .2500 TURN. WHEN THE SCREW BACKS OUT ENOUGH, IT FALLS OUT ALLOWING THE WHEEL TO ROTATE FREELY AROUND THE YOKE. THIS RESULTS IN NO FLIGHHT CONTROL INPUT. PROBABLE CAUSE OF THE SCREW BACKING OUT IS THAT THE SCREW IS TOO SHORT. THE MS24964-S59 SCREW IS 1.0937 INCH LONG WITH ONLY HALF A THREAD SHOWING THROUGHT THE NUTPLATE. PIPER GARRTT SHEARED SHAFT LTIO540F2BD TURBOCHARGER PA31325 (CAN) AFTER TAKEOFF, PILOT NOTICED A LOSS OF MANIFOLD PRESS ON RT ENG. RETURNED TO AIRPORT. SAW FLAMES, SHUTDOWN & FEATHERED PROP. LANDING UNEVENTFUL. DURING TAXI & AFTER STOP, ENG CONTINUED TO SMOKE. DURING INSPECT, OIL COVERED EXHAUST & TTURBOCHARGER. COMPRESSOR OF TURBOCHARGER DAMAGED. BLADES BROKEN, CURLED BACK & NICKED. COMPRESSOR LOOSE IN HOUSING & DAMAGE APPEARS TO BE CAUSED BY BLADE CONTACT. INSPECT TURBINE. TURBINE WAS MISSING, DEPARTED A/C THROUGH EXHAUST, DUE TO SHAFT FAILURE, OIL BEING PUMPED PAST SEAL INTO INDUCTION SYS & CAUSING SMOKE, OIL BURNED IN CYLINDERS. TURBOCHARGER REMOVED & DISASSEMBLED FOR INSPECT. OIL PASSAGES TO BEARING WERE CLEAR. BUSHINGS LOOK LIKE THEY PILED UP & SHAFT TWISTED. PIPER WIRE BURNED OUT BLOWER MOTOR PA31350 475213 DURING CRUISE FLIGHT, ODOR OF SMOKE WAS NOTED COMING FROM FORWARD COMPARTMENT. DIVERTED TO NEAREST LANDING LOCATION.LANDED WITHOUT INCIDENT. IT WAS NOTED THAT THE AIR CONDITIONING VENT BLOWER CB WAS TRIPPED. NO FURTHER SMELL OR SMOKE WAS NOTED, LANDING WAS STILL EXECUTED. UPON INSPECTION, IT WAS NOTED THAT THE RT VENT BLOWER MOTOR WIRING WAS DAMAGED AT POINT WHERE WIRES GO THROUGH TO THE INTERNAL MOTOR. THERE WAS NO GROMMET OR PROTECTIVE COVERING OVER WIRING TO PREVENT IT FROM CHAFING TO BRONZE BUSHING SURROUNDING IT. SHORT CIRCUIT TO GROUND TRIPPED BREAKER AND ISOLATED THE FAULT. REPLACEMENT MOTOR PN 475-213 IS IMPROVED TO HAVE A NON METALLIC GROMMET SURROUNDING WIRING THAT GOES THROUGH TO MOTOR. PIPER LYC BUSHING MISINSTALLED PA31350 LTIO540J2BD L227667A **ENGINE** (AUS) RT ENGINE OIL FILTER CONTAMINATED WITH FINE ALUMINIUM/BRONZE METAL PARTICLES. STRIP AND INSPECTION FOUND THAT THE SOURCE OF THE METAL CONTAMINATION WAS FROM THE VALVE ROCKER THRUST WASHER AREAS. SEVERAL OF THE ROCKER PEDESTAL BUSHES HHAD BEEN INSTALLED PROUD OF THE THRUST FACE AT MANUFACTURE. THIS HAS RESULTED IN THE THRUST WASHERS INITIALLY BEARING ON THE EDGE OF THE BUSHINGS, EVENTUALLY WEARING THEM DOWN, THEN ON TO THE ROCKER PEDESTAL THRUST FACES. SOME OF THE BUSHING MATERIAL RUBBED OFF DURING THIS TIME HAD LODGED BETWEEN THE THRUST WASHERS AND PEDESTALS RESULTING IN ABRASION OF THE THRUST FACE. PERSONNEL/MAINTENANCE ERROR. TRIMTAR MISRIGGED 07/22/2003 PA31350 TIO540J2BD **ELEVATOR** (AUS) ELEVATOR TRIM TAB INCORRECTLY RIGGED. TABS OPERATED IN THEOPPOSITE DIRECTION TO WHAT WAS SELECTED. PERSONNEL/ MAINTENANCEERROR. PIPER LYC CRANKSHAFT SHEARED 08/20/2003 TIO540J2BD PA31350 LW10346 ENGINE (CAN) PILOT DEPARTED NORWAY HOUSE FOR WINNIPEG. AFTER REACHING CRUSE ALTITUDE THE L/H ENGINE RAN ROUGH FOR A SHORT PERIOD OF TIME THEN FEATHERED ON ITS OWN AND SHUT DOWN, THE PILOT RETURNED TO NORWAY HOUSE AND LANDED UNEVENTFULLY. ON THE GROOUND IT WAS DETERMINED THAT WHEN THE PROPELLER WAS TURNED THROUGH BY HAND THAT PISTONS IN CYLINDERS 6,5,4, & 3 WERE NOT MOVING. THE L/H ENGINE WAS REPLACED AT NORWAY HOUSE AND THE AIRCRAFT RETURNED WITH OUT FURTHER INCIDENT. INVESTIGATION OF THE FAILED ENGINE IS ON-GOING. PRELIMINARY INVESTIGATION SHOWS THAT THE CRANKSHAFT SHEARED IN 2 PLACES PIPER TRUNNION CRACKED 07/10/2003 LYC TIO540J2BD PA31350 4027300 NLG (CAN) NOSE LANDING GEAR HOUSING (TRUNNION) PIPER PN 40273-00 NOTED CRACKED DURING WALKAROUND INSPECTION, APPROXIMATELY 6 INCHES CRACK FROM RIGHT SIDE STEERING STOP UP AND BACK ON HOUSING. THE TYPE OF CRACKING RESULTS FROM OVER STEERING OR EEXCESSIVE PULL DURING GROUND HANDLING. THE CRACK PROBABLY PROGRESSED TO BE VISIBLE ON THE PROCEEDING LANDING. PIPER AIR BOX **BROKEN** 08/08/2003 CARBURETOR 86245-836 PILOT REPORTED SURGING ENGINE AND LOSS OF POWER IN FLIGHT. MECHANIC FOUND DUCT ON CARB AIRBOX FROM INDUCTION FILTER COMPLETELY BROKEN OFF. PARTIALLY BLOCKING INTAKE. REPLACED COMPLETE ASSY. AIR BOX CRACKED 08/13/2003 PA44180 86245034 **ENGINE** ENGINE AIRBOX CRACKED IN THE FLANGE AREA WHERE THE CARB HEAT CABLE ATTACH BRACKET IS ATTACHED TO THE AIRBOX ASSEMBLY WITH TWO RIVETS. THIS IS A CONSTANTLY CRACKING AREA ON THE AIRBOX. MFG IS WELL AWARE OF THE PROBLEM AND HAS BROUGHT OUT AAN (IMPROVED) ASSEMBLY P/N 86245-836 WHICH IS SUPPOSED TO SOLVE THE PROBLEM.

PIPER LYC AIR BOX CRACKED 07/10/2003 125 PA44180 O360\* 86245036 RTCARBURETTOR DURING SCHEDULED INSPECTION, RT ENGINE CARB AIRBOX WAS FOUND TO BE CRACKED ADJACENT TO 3 OF THE 4 CARB MOUNTING HOLES. RESEARCH OF FLEET MECHANIC RECORDS INDICATE THIS IS THE SECOND AIRBOX IN 2 WEEKS TO BE FOUND CRACKED IN THE SAME AREA. BEARING **FAILED** 07/01/2003 ENGINE OUTPUT R22BETA A1814 AIRCRAFT EXPERIENCED CLUTCH LIGHT DURING FLIGHT AND MADE PRECAUTIONARY LANDING IN PARKING LOT. NO DAMAGE TO AIRCRAFT DUE TO LANDING. EXAMINATION OF AIRCRAFT FOUND LOWER DRIVE BELT PULLEY BEARING FAILURE. PART TT 838.6, OVERHAUL LIFE OF PART 2200 HOURS. BEARING ASSEMBLY LAST INSPECTED 42.9 HOURS PRIOR TO FAILURE. ASSEMBLY PART NUMBER: A007-5 LYC PIN BROKEN R22BETA O320\* A4372 FLTCONTROLS DURING OTHER MAINTENANCE INSPECTION REVEALED COLLECTIVE JACK SHAFT MOVED FORE AND AFT. AFTER FURTHER INSPECTION, FOUND TAB PIN A437-2 BROKEN BETWEEN MOUNTING HOLE AND RODE END THRU HOLE. ROBSIN LYC BRACKET CRACKED 07/31/2003 O320B2C R22BETA A1851 ENG AIR BAFFLE (AUS) ENGINE COOLING SCROLL BRACKET CRACKED FROM NOTCH ON RT SIDE OF THE BRACKET TO THE BOLT HOLE THEN CONTINUING FOR APPROXIMATELY 12.7MM (0.5IN) PAST THE BOLT HOLE TOWARDS THE CENTER OF THE BRACKET. FOUND DURING INSPECTION IAW AD/R22/24 AAMDT1. CLUTCH ACTUATOR UP LIMIT MICROSWITCH FAILED. MAGNETO WORN ROBSIN LYC 07/07/2003 O360I2A ENGINE R22BETA 101630052 (AUS) MAGNETO CASE SCREWS LOOSE CAUSING FRETTING BETWEEN CASE HALVES. METAL CONTAMINATION OF ROBSIN LYC ROBSIN **DRIVE BELT** DISTORTED 04/30/2003 R22BETA O360J2A A1902 CLUTCHMOTOR (AUS) ENGINE TO TRANSMISSION DRIVE BELTS STRETCHED, CLUTCH MOTOR DAMAGED. ROBSIN DEFECTIVE 07/10/2003 413 LYC SHAFT R22BETA ENGINE FAN O360J2A A6422 FANSHAFT SHEARED, WHILE AIRCRAFT WAS IN A HOVER, CAUSING THE COOLING FAN TO DROP INTO THE SCROLL. CAUSE UNKNOWN, BUT BELIEVED TO HAVE STARTED WITH A CRACK CAUSED BY A MANUFACTURING DEFECT. DAMAGED GASKET 06/16/2003 LYC O540F1B5 ENGINE (AUS) ENGINE OIL FILTER INTERNAL RUBBER GASKET DAMAGED. A PIECE OF THE RUBBER GASKET WAS FOUND TO BE STUCK UNDER THE OIL PRESSURE RELIEF VALVE CAUSING LOSS OF OIL PRESSURE. NEW FILTER HAD BEEN FITTED APPROXIMATELY ONE HOUR PREVIOUSLY. FURTHHER INVESTIGATION FOUNDTHE OIL LINES WERE CROSSED DURING INSTALLATION OF AIR WOLF SPIN-ON OIL FILTER MODIFICATION. ENGINE OIL PRESSURE FRACTURED THE FILTER HOUSING INTERNAL RUBBER CHECK VALVE ON START-UP, RUBBER PARTICLES CIRCULATED IN THE OIL SYSTEM UNTIL ONE FRAGMENT UNSEATED THE ENGINE OIL PRESSURE REGULATING VALVE, CAUSING LOSS OF OIL PRESSURE. FRAGMENTS OF THE RUBBER CHECK VALVE. ERROR DUE TO CONFUSING INSTRUCTIONS IN THE DATA SENT WITH THE KIT. CORRODED SOCATA LYC SPAR TR10TORAGO O360A1A TB1011011101 RT WING (AUS) RT WING MAIN SPAR UPPER CAP CONTAINED CORROSION ON THE AFT FACE. RT WING LEADING EDGE INTERCOSTAL CONTAINED CORROSION ON THE LOWER FLANGE. FOLLOWING REMOVAL OF WINGS FOR REPAIR FURTHER CORROSION WAS FOUND ON THE TOP SURFACE OF THE LT AND RT MAIN SPAR UPPER CAP NEAR THE SPAR JOINT. CORRODED SOCATA LYC FITTING 05/23/2003 TR10TORAGO O360A1A TB1079011315 COCKPIT (AUS) REAR SEAT BELT OUTBOARD FITTINGS CONTAINED EXFOLIATION CORROSION. SOCATA LYC BRACKET CORRODED 05/25/2003 TB10TOBAGO TB1032000111 RUDDER O360A1A (AUS) RUDDER LOWER HINGE SUPPORT BRACKET CONTAINED EXFOLIATION CORROSION. FOUND DURING INSPECTION IAW AD/TB10/31. SOCATA LYC FITTING CRACKED 08/15/2003 TB10TOBAGO O360A1D TB203421102 ELEVATOR (AUS) ELEVATOR HINGE FITTING BRACKET CRACKED. SOCATA PWA TURNBUCKLE UNSAFETIED 05/30/2003 97 RUDDER CONTROL TBM700 PT6A64 N7799233627 DURING THE FIRST ONE HUNDRED HOUR INSPECTION OF THIS AIRCRAFT THE AFT TURNBUCKLE FOR THE RUDDER SYSTEM, AS VIEWED THROUGH ACCESS DOOR 311, HAD FIVE THREADS EXPOSED ON LOWER END AND FOUR THREADS EXPOSED ON UPPER END. BOTH ENDS WERE SAFETIEDD WITH CLIPS. CLOSE INSPECTION ON ALL TURNBUCKLES BOTH FOR EXPOSED THREADS AND PROPER SAFETIES DURING FIRST 100 HOUR INSPECTION (AUS) PITCH TRIM SERVO ACTUATOR LOWER ATTACHMENT POINT PIVOT BUSHING MISSING AND ATTACHMENT BOLTS LOOSE UNIVAR BEARING 08/13/2003 1083 ZONE 500 12537101 LDC873FT AILERON WAS REMOVED FOR OTHER MAINTENANCE. WITH THE AILERON REMOVED IT WAS DISCOVERED THAT THE BEARING MOUNTED IN THE ROLL TRIM MOTOR ASSY. (P/N-12546-001) WAS LOOSE. THIS BEARING IS INSTALLED WITH A LIQUID LOCKING PRODUCT AND SUBBJECTED TO A LOAD TEST PRIOR TO INSTALLATION, IT IS NOT KNOWN HOW THIS BEARING COULD HAVE COME LOOSE, IT IS VERY DIFFICULT TO INSPECT THIS INSTALLATION WITH THE AILERON INSTALLED. THIS BEARING SHOULD BE INSTALLED ANY TIME THE LEFT AILERON IS REMOVED UNIVAR CONT FUEL LINE WRONG PART 08/06/2003 C7512F NACELLE DURING AN ANNUAL INSPECTION THE FUEL HOSES THAT ARE ROUTED FROM THE RT SIDE OF FIREWALL TO FUEL PUMP HAD BEEN SEVERLY EXPOSED TO HEAT FROM RT EXHAUST STACK CAUSING ONE HOSE TO BUBBLE UP. THESE HOSES DID NOT HAVE FIRE SLEEVE ON THEM. THIS IS AN INFLIGHT FIRE HAZARD. CABLE BROKEN 07/29/2003 ZLIN AEIO360A1B6 Z242L Z4244120000 **ELEVATOR TRIM** (CAN) AS A RESULT OF PREVIOUS FRAYED CABLES, SPECIAL ATTENTION IS PAID TO AREAS WHERE THE ELEVATOR TRIM CABLE PASSES THROUGH PULLEYS, CABLE DRUMS, THIS CABLE HAD BROKEN STRANDS WHERE IT PASSED THOUGH THE LT AFT PULLEY, A REPLACEMENT INTERRVAL OF THESE CABLES OF 3000 HRS WAS PUT IN PLACE TO PRECLUDE A RAPID DETERIORATION OF THESE CABLES, HOWEVER THIS CABLE HAD ONLY 1199.2 HRS ON IT.

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